

CELL :- A294 CELL NAME:- Gear shifter MACHINE / STAGE :- ASSEMBLY OPERATION :- Revit pressing

KAIZEN THEME : To eliminate rejection due to wrong loading.

IDEA :- TO provide guide pin on fixture

Problem present status :-
Slider block jam due to dent on slider block.

COUNTERMEASURE:- Guide pin provided on fixture.



BENCHMARK	8
TARGET	0
KAIZEN START	02.04.2015
KAIZEN FINISH	05.04.2015

TEAM MEMBERS :- Sushma / thanvi

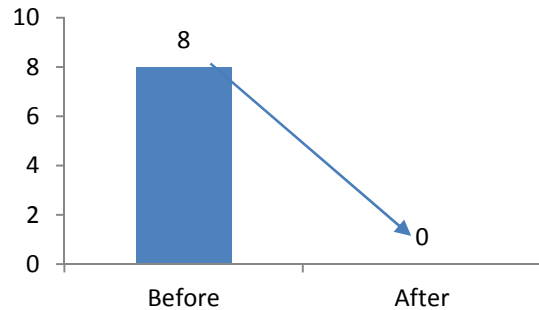
BENEFITS :-
Eliminate to rejection

KAIZEN SUSTENANCE

WHAT TO DO: To be started
Verification of pokayoka in daily check sheet
HOW TO DO: point add in daily check sheet
FREQUENCY – Per day

WHY - WHY ANALYSIS :-
Why1 :- Slider block jam due to dent on slider block.
Why2 :-Slider block riveting on wrong side.
Why3 :-Component loaded wrongly on fixture.
why4: No provision to arrest job wrong loading on fixture

RESULT :- No possible to job wrong fitment On fixture



MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
450	-----	450

ROOT CAUSE :- No provision to arrest job wrong loading on fixture

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTRATION NO. & DATE: 02.04.2015
REGISTERED BY :- Sushma
MANAGER'S SIGN :- sunil kinkar

SR. NO	CELL	TARGET	RESPONSIBILITY	STATUS
---	NA	-----	-----	1 -----

